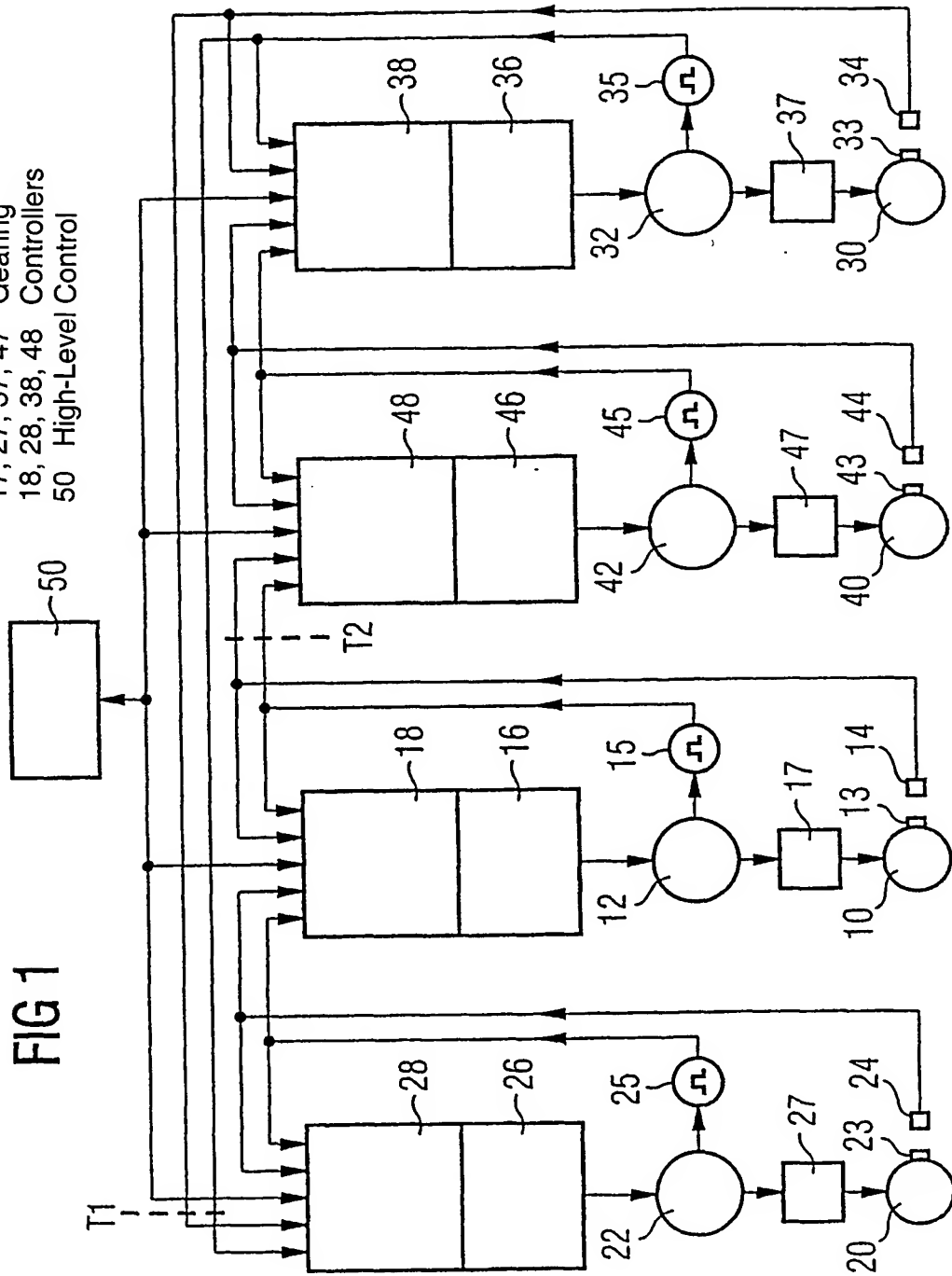


10, 20, 30, 40 Rollers
 12, 22, 32, 42 Motors
 16, 26, 36, 46 Inverters
 17, 27, 37, 47 Gearing
 18, 28, 38, 48 Controllers
 50 High-Level Control

FIG 1



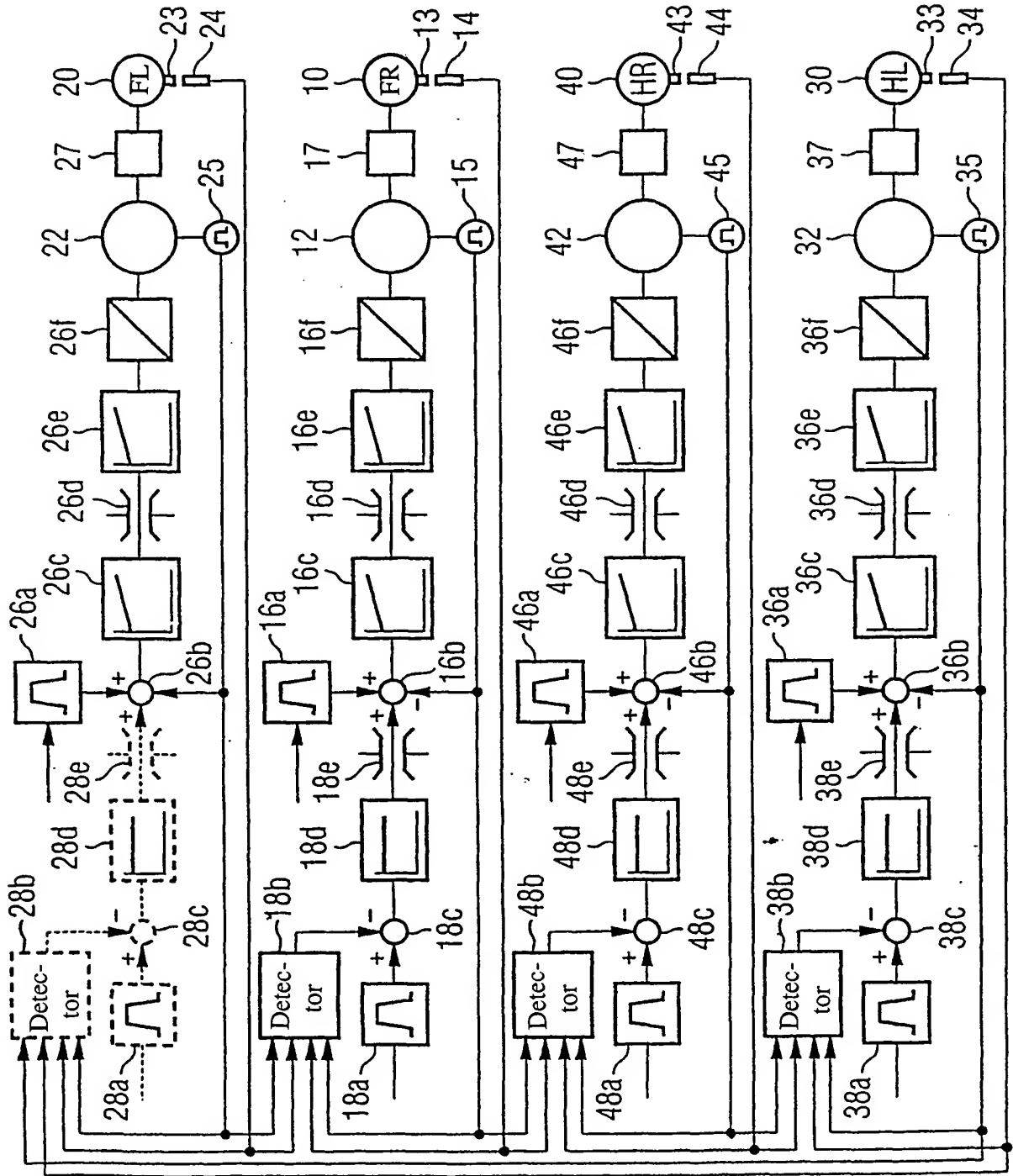


FIG 2

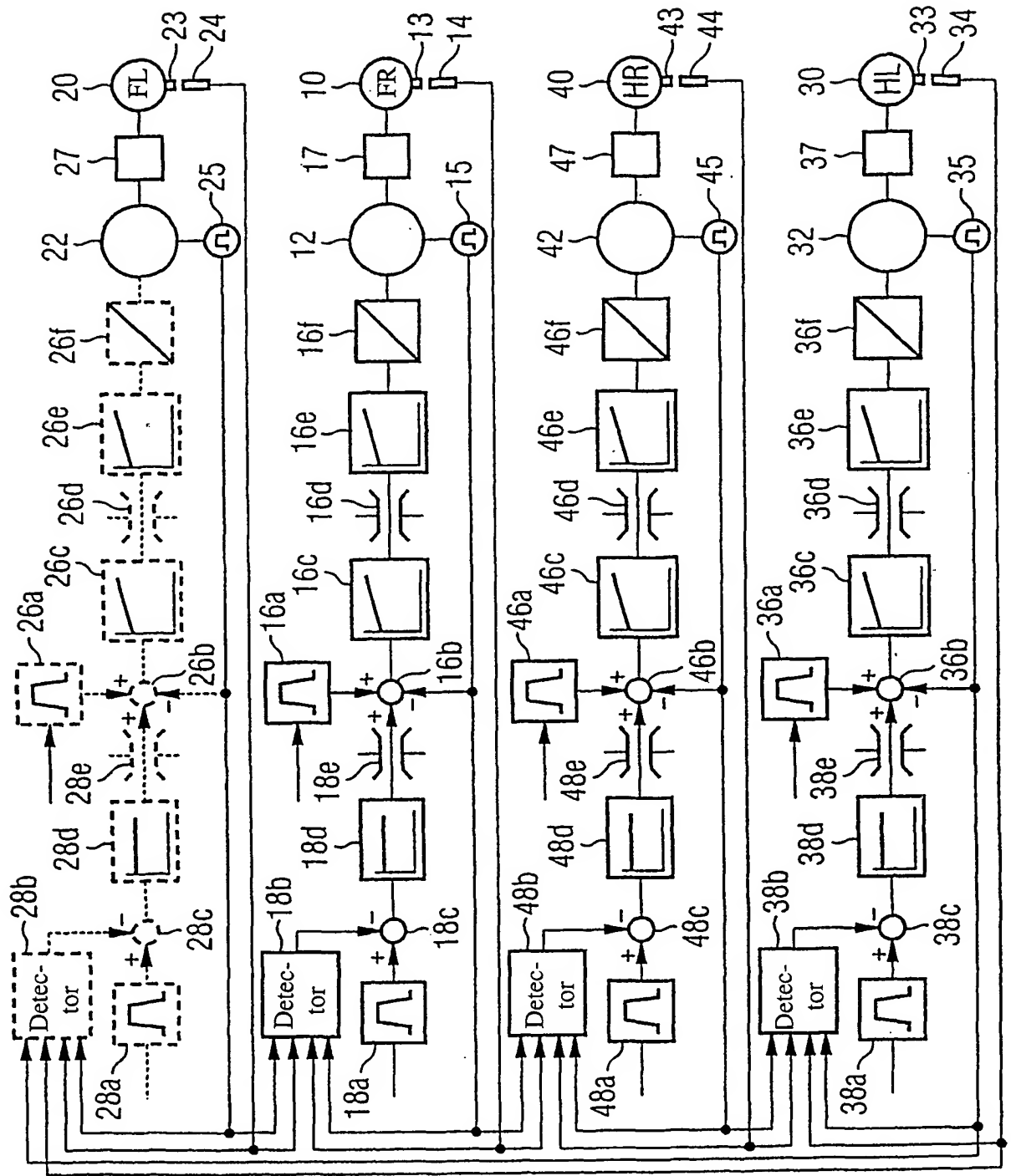


FIG 3